

KENT-MOORE

Heavy Duty Division

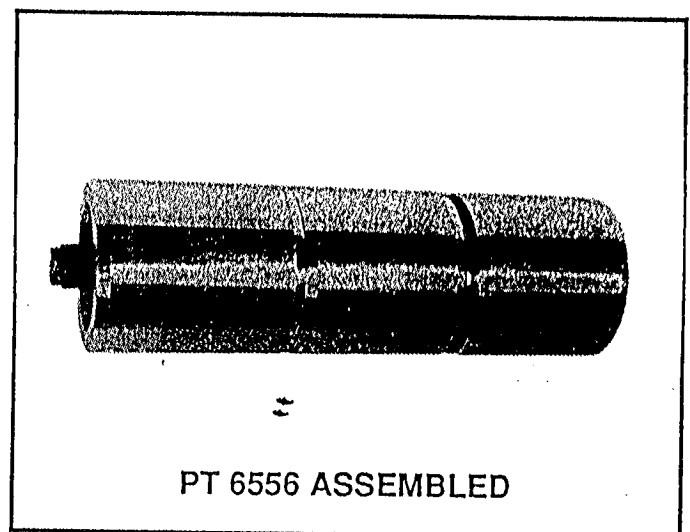
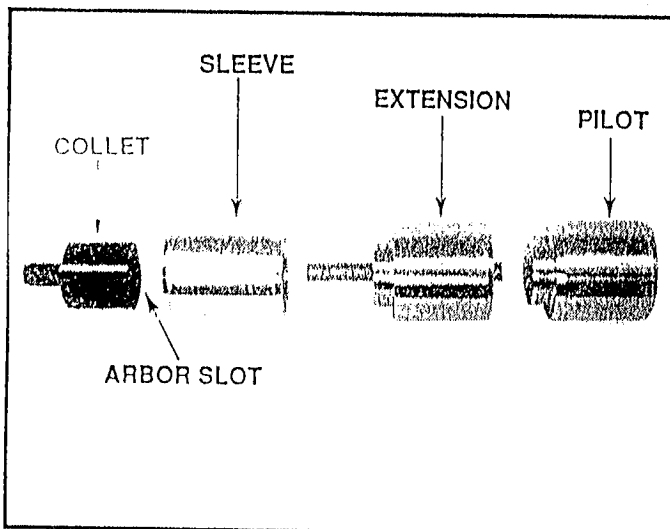
INSTRUCTIONS FOR PT 6556 CAMSHAFT PILOT TOOL

APPLICATION Cummins L-10 Engine

FUNCTION..... To eliminate the possibility of damaging the camshaft lobes or bushings when removing or installing the camshaft. PT 6556 is a four-part design which allows it to be used when engine is in chassis.

INSTALLATION

1. Insert collet into end of camshaft. Expand locking collet by tightening arbor with screwdriver.
2. Install sleeve over collet pilot.
3. Thread extension into end of collet until extension bottoms on end of sleeve.
4. Thread pilot onto extension.
5. Coat PT 6556 pilot tool and cam journals with 15W40 oil.
6. Install camshaft by inserting pilot tool into #1 cam bushing. Rotate the camshaft slowly while pushing camshaft thru the bushing.
7. Remove PT 6556 Camshaft Pilot Tool.



SP^x

Exponent of Excellence

KENT-MOORE

PT 6556-8

*Kent-Moore
Heavy Duty Division
SPX Corporation*

*29784 Little Mack
Roseville, MI 48066-2298*

*1-800-328-6657 (USA, Canada)
Telex 244040 KMTR UR
Fax 313-774-9870*